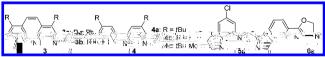


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2. E J A D D C J

Table 1. Optimization for the Reaction of BuBr (1a) with 3-Phenylpropanoic Acid

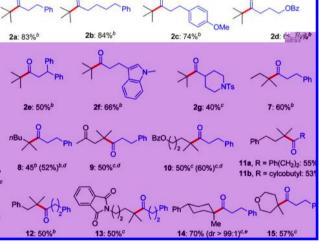
_					* ~~		_
	li i		1	i 2 E	(%)	°C	i ! (%)b
1	3a	HF		0	150	25	16
2	3b	HF		0	150	25	7
3	4a	HF		0	150	25	24
4	4a	Ďį.		0	150	25	25
5	4a	Ď E		0	150	25	34
6	4a	Ďį_	$/\vec{D}_{L} E = 8:2$	0	150	25	44
7	4a	Ďį_	$/\vec{D}_{L} E = 2.8$	0	150	25	36
8	4a	Ďį_	$/\vec{D}_{L} E = 2.8$	150	150	25	47
9	4b	Ďį.	$/D_{L} E = 2.8$	150	150	25	19
10	4c	Ď	$/\vec{D}$ $E = 2.8$	150	150	25	46
11	5a	Ď.	$/\vec{D}_{L} E = 2.8$	150	150	25	<10
12	6a	Ďį.	$/D_{L} E = 2:8$	150	150	25	<10
13	4a	Ďį.	$/D_{L} E = 2.8$	150	100	25	39
14	4b	Ďį.	$/D_{L} E = 2.8$	150	100	25	65
15	4b	Ďί	$/\vec{D} = 2.8$	85	100	25	79
16	4b	DMS	O/DME = 2:8	85	100	30	82
17	4a	Ďί	$/\vec{D}$ E = 2:8	85	100	30	39
a	i C	ii	: tB B (0.3	١, 100	1 %),	i (1	70 1
%), $(1 +)_2(10 +)_3(10 +)_3(11 + (12 +)_3)$, $(200 +)_3(20 $							
(300	~\(\mathbf{i}\),	1 O2	(100 1%),	1 (1	Ľ). ^b G	Cil	i
	l l	i	11 1 (Hi I).			



ili HF, 3a | 3b (| 1 1, 1-3). ff Ďί 1 8/2 (/) 2/8 (1 1.5 II. i 1 li I 47% (., 4b-c, 9-12). 6a Cl_2 i 1 li

i 1 19% i 8 13), 65% 4b 14). D 1.5 0.85 i 1 i 15). lii 30 °C 82% (16). (method A), li 17). (method A, 111, 16) i 1 1 11 tB -B | li 2a-f2g Li. i | 11 tert+1 1 7-15 (| 1 2). 14 trans- i (trans-4-1/ 1) cis-1).29 (cis-4-

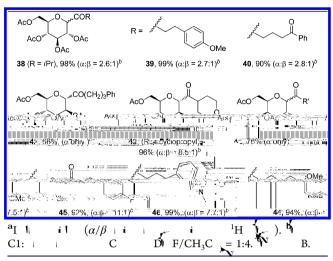
Table 2. Coupling of Unactivated -Alkyl Bromides with Acids



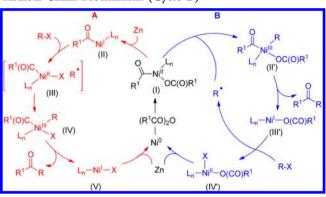
2.2. C **Tertiary A** i method A (| 1 1, 16), li (1.7)i) i (3--3-1) 11c, Hi tert-1 i (0.85 1b 11a i 60% il, 1). I ii, li (1b -1liii

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Table 5. Examples of -Acyl Glycosides Using Methods B and C1



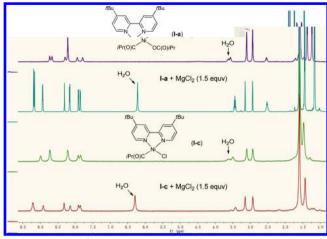
Scheme 1. Double Oxidative Addition (Cycle A) And Radical Chain Mechanism (Cycle B)



 $i \mid i$ 11 1 1 ill i I, i d Η ' 1, 1 B).35 i | 11 i | 11 1 1 ill 18 i^{II} (\mathbf{IV}') . I iii iį (III′) i Mil' | I i This is a second ¹C()- ; III(C())- (\mathbf{V}') , \mathbb{I} liili 2.5.2. Radical Process. 1 111 1 liti / li i ifi i 47-D i 1 | i | i i i endo-48-D i 1:1 i Mi i syn/anti H/H (3), 1) 1 i 3- 1 | i | i (4).36

Br
$$Ph(CH_2)_2CO_2H$$
 $Ph(CH_2)_2CO_2H$ $Ph(CH_2$

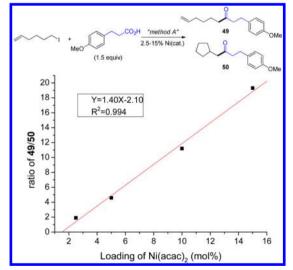
2.5.3. Radical Chain versus Double Oxidative Addition Mechanism. $(C \ D)_2 \ \textbf{i} \ \textbf{4a} + (\textbf{i} \ C \)_2$ $(n \ C \)_2 \ \textbf{i} \ E_2 + \textbf{I-b}$



tBB i I-b i D /D E i il li ii 180 i, ii 2hi 46% il I i Fi 7). i 5 i tBB, , li i 2hi 50% il 11 16a (i I | i | 1 4), | 1 i III L35 C I Ail i I l 1), i i i I-b i tB B ili I-b i A ii tB B i lff il (5). I 1 11 i -3- 1 1) (3i 11a . $(CH_2)_2C_2H_1$ i السواللة ن I-a ↓ ↓ ↓ i i DiF(. بناي ²⁹. . 1 DIFI DIF/ Fi Ι ~80% | ~100% I-a HF (2:3, /) l i Fi 31 2).29,38 (Fi 1 1 $i \quad C() - i(L_n)C$

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29,39 1 2+, 1 ₹ 0₂ Iii (I-c) i ii i C O $L_{p} = i(0)$ i i ill 1H I-a/ Oi 2).^{37,40} I i I-ci سر I-a i $\mathbf{1} \ \mathbf{Cl}_2$ (li i I-a/l Ol₂. H $L_{n} = \frac{iB}{i} \left(L_{n} = 4a \right)$ i Fi i i i iO₂ ... i .Bi ii 1 tB B i 3- 1 111 ... س (۱۱۱۱). E نا ا Di | I-b O_2 i I-b i \vec{D} i i 1 ; ii ,²⁹ \mathcal{I} \mathcal{O}_2 i ifill 2+ 111 i 1 i ff 1 Al B, | i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i | 1 i 1 | i | i H | i' i .35, | | | | | | | | - | -1 i 1 B.



(49/50) Figure 3. D 111 11 i Lidl B Lidl L

Withhall 111 i 1 B, i i i j⁰ i 1 IV' i i i ifil 1 N Ol₂. Liili i 1 .38 11 1 1 ill 1

3. C C ¹

i 11 . A i | | | i | | | | 1 | 1 | 1 | | | , i ill tertiary III i . I - -1 1 1 1 1 i i i i i i i ii. α -1 i ili C-11 i i lilliii, li 1 i iffi l i . ii | 1 1 $\mathbf{1} \quad \mathbf{O}_2$ i i i 1 i 1i^{II} (. ., I-a), i . II i lii i i 1 B, 11 i

CAEDC F

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 \blacksquare A^{J} F Α (a) C 111 . 1

1 i fil ili .

AC ED E D. . (ICI. , 11) 1 1 $A \mid 1 \mid i \mid$ idi. Fil il il Y (.21172140 21372151), Hi L i (D I I) E i C

■ EFE E CE

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